

Oil & Gas Journal Data

Oil & Gas Journal as of January 1, 2007				
Company	City	2007 Crude Throughput Capacity (BPCD)	2007 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	59,600		59,600
ConocoPhillips	Billings	58,000	18,000	76,000
ExxonMobil	Billings	60,000	9,500	69,500
Calumet MRC	Great Falls	10,000		10,000

Oil & Gas Journal as of January 1, 2008				
Company	City	2008 Crude Throughput Capacity (BPCD)	2008 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	59,600		59,600
ConocoPhillips	Billings	58,000	19,000	77,000
ExxonMobil	Billings	60,000	9,500	69,500
Calumet MRC	Great Falls	9,500		9,500

Oil & Gas Journal as of January 1, 2009				
Company	City	2009 Crude Throughput Capacity (BPCD)	2009 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	59,600	15,000	74,600
ConocoPhillips	Billings	58,000	20,000	78,000
ExxonMobil	Billings	60,000	10,000	70,000
Calumet MRC	Great Falls	9,500		9,500

Oil & Gas Journal as of January 1, 2010				
Company	City	2010 Crude Throughput Capacity (BPCD)	2010 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	55,000	15,000	70,000
ConocoPhillips	Billings	58,000	20,000	78,000
ExxonMobil	Billings	60,000	10,000	70,000
Calumet MRC	Great Falls	9,500		9,500

Oil & Gas Journal as of January 1, 2011				
Company	City	2011 Crude Throughput Capacity (BPCD)	2011 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	55,000	15,000	70,000
ConocoPhillips	Billings	58,000	20,000	78,000
ExxonMobil	Billings	60,000	10,000	70,000
Calumet MRC	Great Falls	9,500		9,500

Oil & Gas Journal as of January 1, 2012				
Company	City	2012 Crude Throughput Capacity (BPCD)	2012 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	55,000	15,000	70,000
ConocoPhillips	Billings	58,000	20,000	78,000
ExxonMobil	Billings	60,000	10,000	70,000
Calumet MRC	Great Falls	9,500		9,500

Oil & Gas Journal as of January 1, 2013				
Company	City	2013 Crude Throughput Capacity (BPCD)	2013 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	55,000	15,000	70,000
ConocoPhillips	Billings	58,000	20,000	78,000
ExxonMobil	Billings	60,000	9,500	69,500
Calumet MRC	Great Falls	9,500		9,500

Oil & Gas Journal as of January 1, 2014				
Company	City	2014 Crude Throughput Capacity (BPCD)	2014 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	55,000	15,000	70,000
ConocoPhillips	Billings	58,000	20,000	78,000
ExxonMobil	Billings	60,000	9,500	69,500
Calumet MRC	Great Falls	9,500		9,500

Oil & Gas Journal as of January 1, 2015				
Company	City	2015 Crude Throughput Capacity (BPCD)	2015 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	55,000	15,000	70,000
ConocoPhillips	Billings	59,000	20,000	79,000
ExxonMobil	Billings	60,500	9,500	70,000
Calumet MRC	Great Falls	10,000		10,000

Oil & Gas Journal as of January 1, 2016				
Company	City	2016 Crude Throughput Capacity (BPCD)	2016 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	58,045	13,500	71,545
ConocoPhillips	Billings	60,000	20,000	80,000
ExxonMobil	Billings	59,775	9,360	69,135
Calumet MRC	Great Falls	28,500		28,500

Oil & Gas Journal as of January 1, 2017				
Company	City	2017 Crude Throughput Capacity (BPCD)	2017 Coking Capacity (BPCD)	Combined Crude/Coker Capacity
CHS, Inc. - Cenex	Laurel	58,045	13,500	71,545
ConocoPhillips	Billings	60,000	20,000	80,000
ExxonMobil	Billings	59,755	9,360	69,115
Calumet MRC	Great Falls	33,250		33,250